








# Work Order ID 72739

Wednesday, August 10, 2011 12:50:43 PM


Page 1

Item ID:	D2582	Accept		Setup	Start	
Revision ID:						
Item Name:	Step Leg Assembly				Stop	
Start Date:	8/10/2011	Start Qty: 8.00		Cust Item ID:		
Required Date:	8/12/2011	Req'd Qty: 8.00		Customer:		
Reference:						


Approvals:	Process Plan: <u>MC</u>	Date: <u>11-08-10</u>	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr								
D2582	Rev B								


100		0.00							
	Small Fab								
Small Fab	Memo	0.00							
Small Fab	Assemble as per Dwg D2582 and								

EP 11/08/12 (8)

110	QC5- Inspect part completeness to step on W/O	0.00							
									
QC	Memo	0.00							
Quality Control									

8 ulos/12

(28)

120	Identify as per dwg & Stock Location: <u>WA</u>	0.00							
									
Packaging	Memo	0.00							
Packaging									

11.08.12.

(X8)

φ

**Work Order ID 72739**

Wednesday, August 10, 2011 12:50:43 PM

Page 2

Item ID: D2582

Accept

Setup Start

Revision ID:

Stop

Item Name: Step Leg Assembly

Start Date: 8/10/2011 Start Qty: 8.00

Required Date: 8/12/2011 Req'd Qty: 8.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/8/15  
(8)

# Picklist Print

Wednesday, August 10, 2011 12:50:38 PM

Page 1

Work Order ID: 72739

Parent Item: D2582

Parent Item Name: Step Leg Assembly





Start Date: 8/10/2011


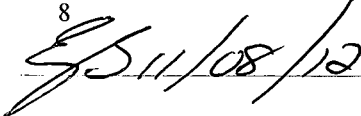
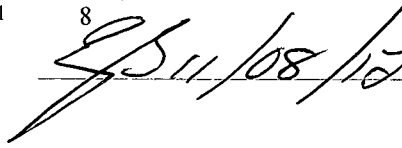

Required Date: 8/12/2011

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP Rev:F Removed Manufacturing 05-11-07 JLM  
 IPP Rev:G Added part # to Sub 06-08-10 JLM  
 IPP Rev H New pick list 08.01.11 EC verified by: DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2278  Step Leg		Manufactured	No			100	Each	19.0000	2	16			
<div> <div>Location</div> <div>GA</div> <div>71388</div> </div> <div> <div>Loc Qty</div> <div>19</div> <div>19</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> </div>													
D2279  Step Spacer		Manufactured	No			100	Each	16.0000	1	8			
<div> <div>Location</div> <div>GA</div> <div>69289</div> </div> <div> <div>Loc Qty</div> <div>16</div> <div>16</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> </div>													
D2322  Step Spacer		Manufactured	No			100	Each	18.0000	1	8			
<div> <div>Location</div> <div>GA</div> <div>67611</div> <div>71389</div> </div> <div> <div>Loc Qty</div> <div>18</div> <div>12</div> <div>6</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> <div></div> </div>													
D3720-1  Step Spacer		Manufactured	No			100	Each	9.0000	1	8			
<div> <div>Location</div> <div>GA</div> <div>71588</div> </div> <div> <div>Loc Qty</div> <div>9</div> <div>9</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> </div>													

  
 8/5/11/08/12  
  
 8/5/11/08/12  
  
 8/5/11/08/12  
  
 8/5/11/08/12

# Picklist Print

Wednesday, August 10, 2011 12:50:38 PM

Page 2

Work Order ID: 72739



Parent Item: D2582

Parent Item Name: Step Leg Assembly

Start Date: 8/10/2011

Required Date: 8/12/2011

Start Qty: 8.00

Required Qty: 8.00

D3720-2

Manufactured No

100 Each

12.0000

1

8



Step Spacer



*8/11/08/12*

Location

Loc Qty

Loc Code

GA

12

71589

12

MS20470AD4-4

Purchased

No

100 Each

456.0000

22

176



Rivet, Universal Head



*8/11/08/12*

Location

Loc Qty

Loc Code

ST139

254

117423

254

ST319

202

116188

136

116391

66

MS20470AD4-5

Purchased

No

100 Each

3,211.000

4

32



Rivet, Universal Head



*8/11/08/12*

Location

Loc Qty

Loc Code

ST319

3211

116893

211

118405

3000

*32*

Wednesday, August 10, 2011 12:50:38 PM

Shop Packet Print

Page 2

